INTERNATIONAL SEARCH REPORT

Int onal Application No
P' GB2004/002916

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B23Q11/00 According to International Patent Classification (IPC) or to both national classification and IPC **B. FIELDS SEARCHED** Minimum documentation searched (classification system followed by classification symbols) IPC 7 B23Q Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal, WPI Data C. DOCUMENTS CONSIDERED TO BE RELEVANT Category ° Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. X GB 2 084 057 A (HAMMOND DAVID CHARLES) 9-11.18 7 April 1982 (1982-04-07) A the whole document 1-8, 12 - 17X WO 03/002320 A (MITSUBISHI MATERIALS CORP 9-11,18 NIPPON DIAMOND CO LTD (JP); NAGAI ISAMU (J) 9 January 2003 (2003-01-09) Α the whole document 1-8, 12-17 Α US 2001/050186 A1 (HINSHAW GREGORY E ET 1-18 AL) 13 December 2001 (2001-12-13) the whole document Further documents are listed in the continuation of box C. Patent family members are listed in annex. Special categories of cited documents: *T* later document published after the International filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the "A" document defining the general state of the art which is not considered to be of particular relevance *E* earlier document but published on or after the international filling date *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such docu-"O" document referring to an oral disclosure, use, exhibition or ments, such combination being obvious to a person skilled in the art. document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 8 September 2004 15/09/2004 Name and mailing address of the ISA Authorized officer European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016 Müller, A

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